

Technical Data Sheet

# SCHULABLEND<sup>®</sup> (ASA/PA) M/MW 5201 MT SF U

Acrylonitrile Styrene Acrylate + PA  
Engineering Plastics

**Product Description**

Nanocomposite based on ASA/PA6 blend with good dimensional stability, high flow, UV stabilized. (Former name: M/MW NC100 SF K2083)

**General**

Processing Method	• Injection Molding
Resin ID (ISO 1043)	• ASA+PA

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density	1.17 g/cm <sup>3</sup>	1.17 g/cm <sup>3</sup>	ISO 1183/A
Melt Volume-Flow Rate (MVR) (250°C/5.0 kg)	10 cm <sup>3</sup> /10min	10 cm <sup>3</sup> /10min	ISO 1133
Molding Shrinkage - Flow	0.80 %	0.80 %	ISO 294-4

Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Modulus	464000 psi	3200 MPa	ISO 527-2/1A/1
Tensile Stress (Yield)	7980 psi	55.0 MPa	ISO 527-2/1A/50
Tensile Strain (Yield)	3.2 %	3.2 %	ISO 527-2/1A/50
Nominal Tensile Strain at Break	25 %	25 %	ISO 527-2/1A/50
Flexural Modulus <sup>1</sup>	435000 psi	3000 MPa	ISO 178
Flexural Stress <sup>1</sup>	11000 psi	75.6 MPa	ISO 178
Flexural Strain at Flexural Strength	5.1 %	5.1 %	ISO 178

Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Charpy Notched Impact Strength			ISO 179/1eA
-22°F (-30°C)	4.8 ft·lb/in <sup>2</sup>	10 kJ/m <sup>2</sup>	
73°F (23°C)	4.8 ft·lb/in <sup>2</sup>	10 kJ/m <sup>2</sup>	
Charpy Unnotched Impact Strength			ISO 179/1eU
-22°F (-30°C)	No Break	No Break	
73°F (23°C)	No Break	No Break	

Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Heat Deflection Temperature			
66 psi (0.45 MPa), Unannealed	221 °F	105 °C	ISO 75-2/Bf
264 psi (1.8 MPa), Unannealed	149 °F	65.0 °C	ISO 75-2/Af
Vicat Softening Temperature			
--	401 °F	205 °C	ISO 306/A50
--	239 °F	115 °C	ISO 306/B50

Electrical	Nominal Value (English)	Nominal Value (SI)	Test Method
Surface Resistivity	> 1.0E+15 ohms	> 1.0E+15 ohms	IEC 60093
Volume Resistivity	> 1.0E+13 ohms·m	> 1.0E+13 ohms·m	IEC 62631-3-1

Flammability	Nominal Value (English)	Nominal Value (SI)	Test Method
Burning Rate			
0.0787 in (2.00 mm)	1.2 in/min	30 mm/min	ISO 3795
0.0787 in (2.00 mm)	1.2 in/min	30 mm/min	FMVSS 302
Flammability Classification			IEC 60695-11-10, -20
0.06 in (1.5 mm)	HB	HB	
0.12 in (3.0 mm)	HB	HB	

**Additional Information**

- 1.) Not for use in food contact applications
- 2.) Not for use in medical or pharmaceutical applications

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Injection	Nominal Value (English)	Nominal Value (SI)
Drying Temperature	176 °F	80 °C
Drying Time	4.0 hr	4.0 hr
Suggested Max Moisture	0.04 to 0.10 %	0.04 to 0.10 %
Processing (Melt) Temp	446 to 518 °F	230 to 270 °C
Mold Temperature	104 to 176 °F	40 to 80 °C

**Notes**

<sup>1</sup> 0.079 in/min (2.0 mm/min)

**Notes**

These are typical property values not to be construed as specification limits.